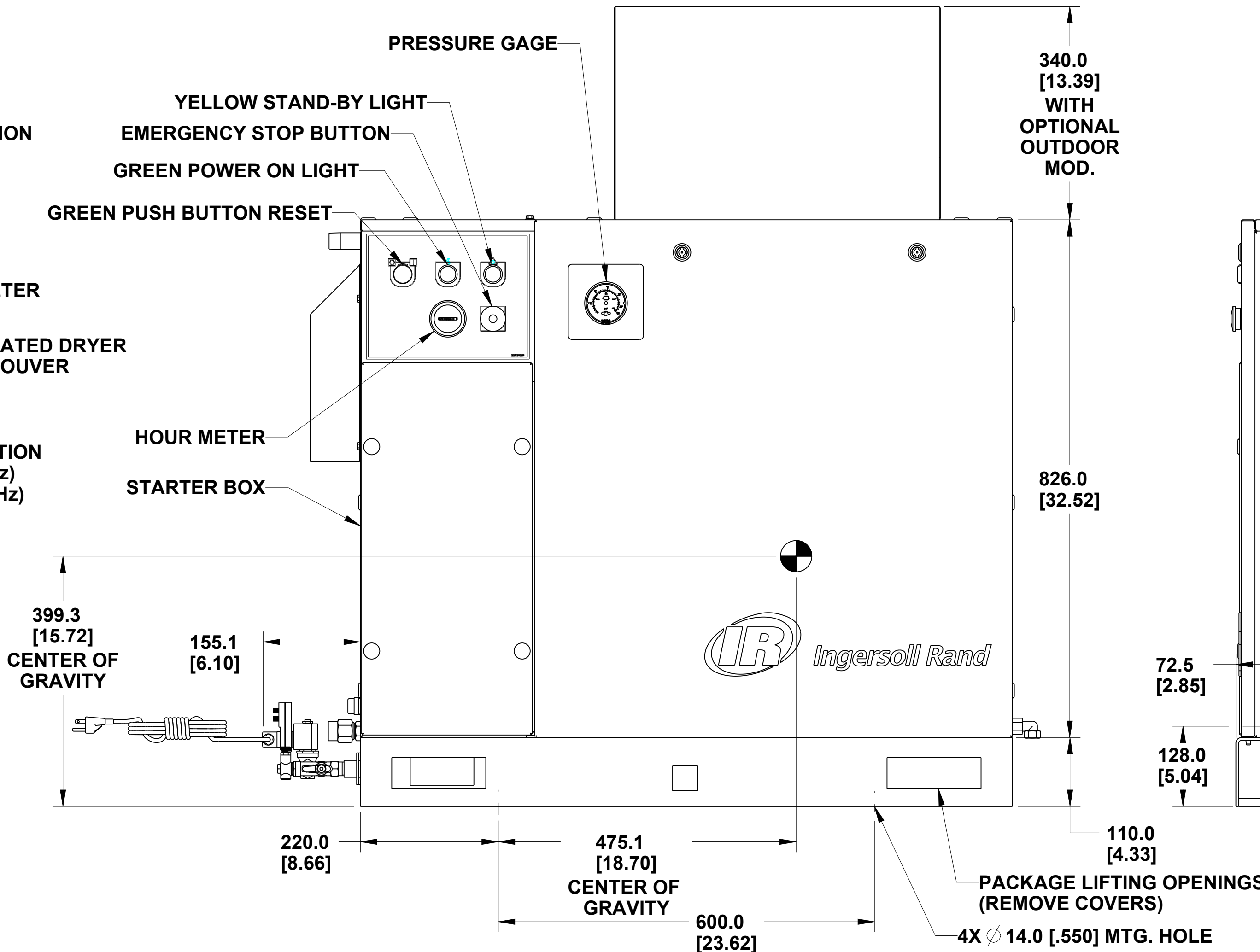
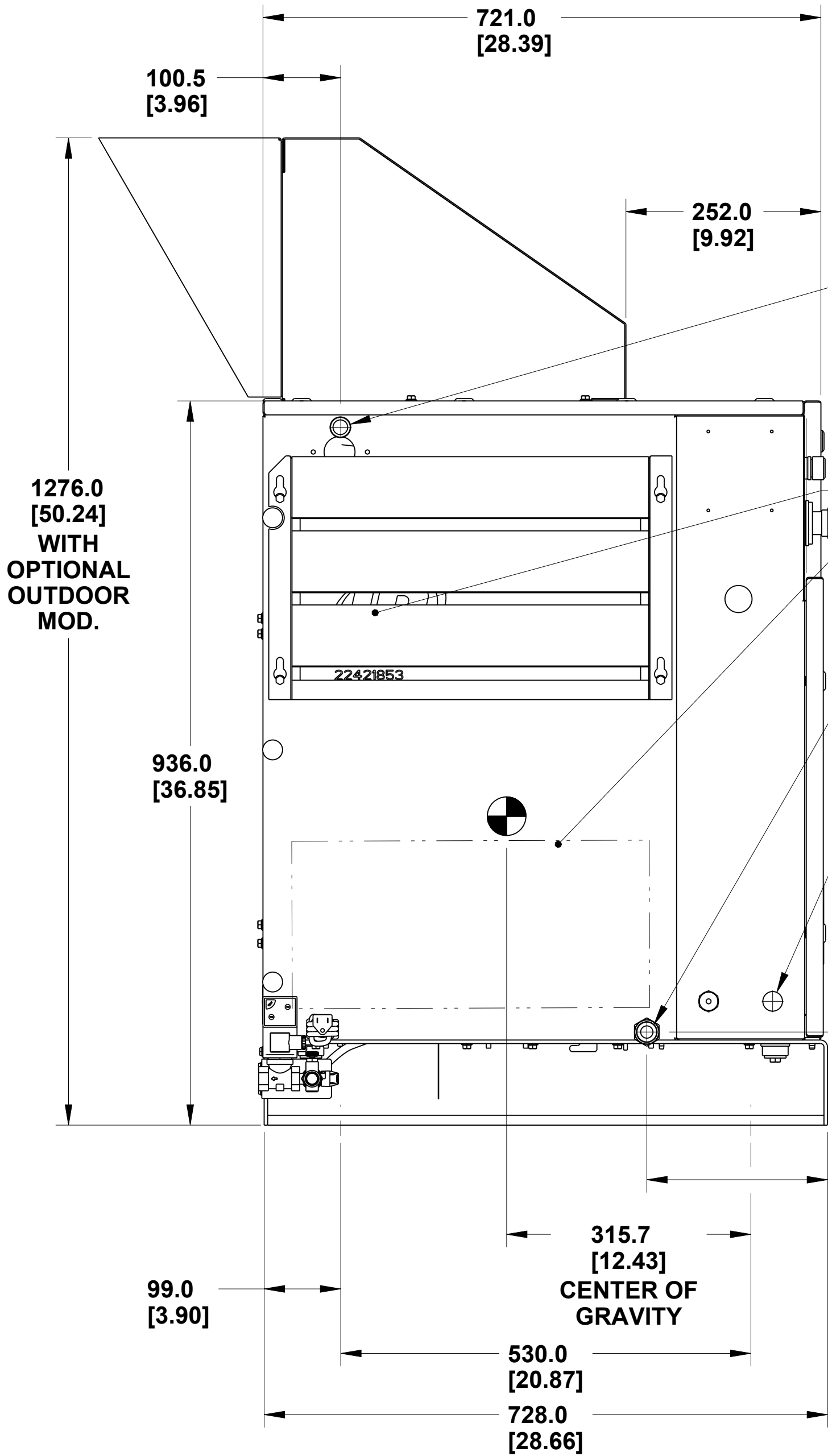
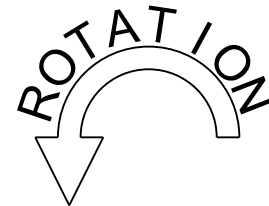
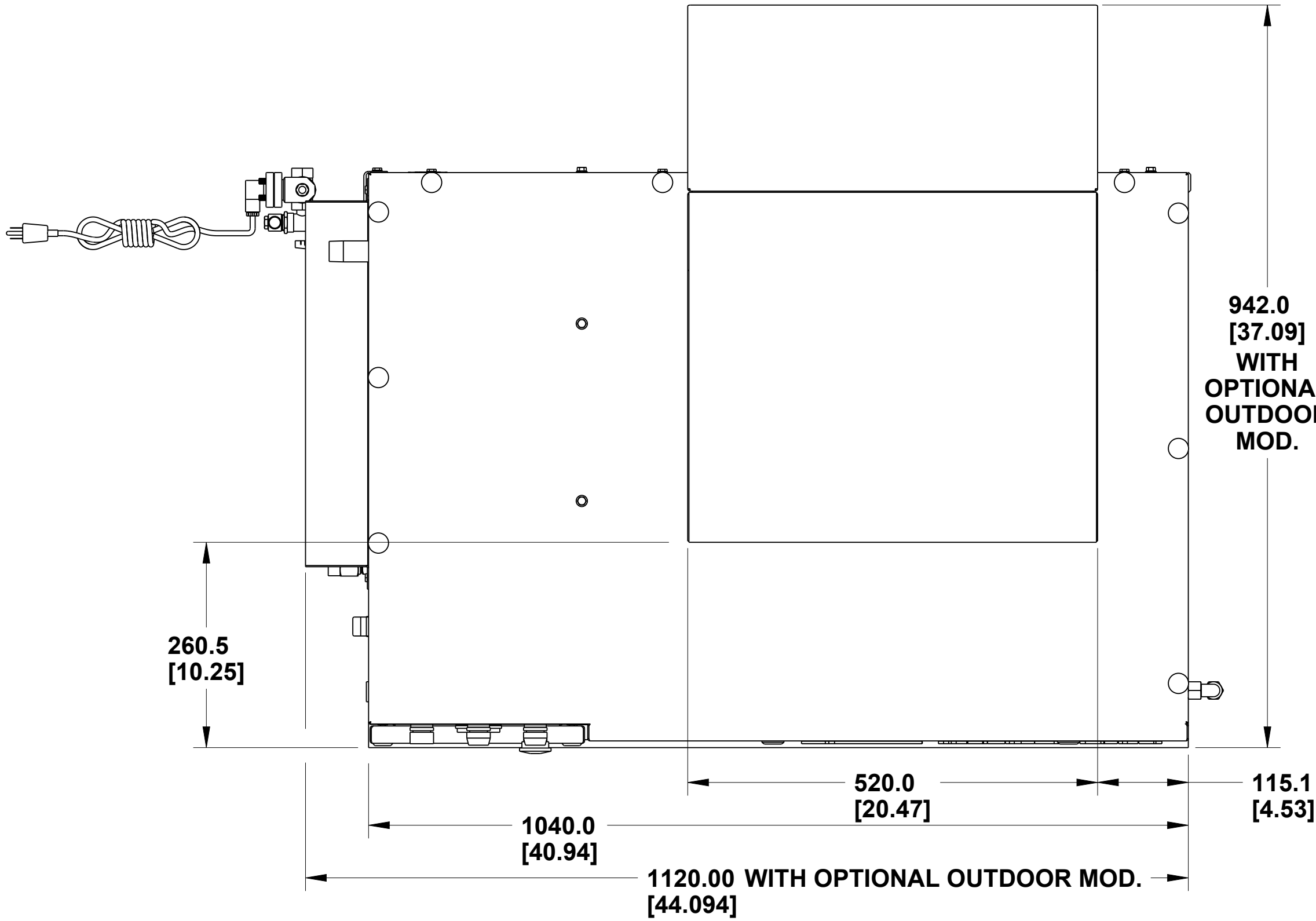


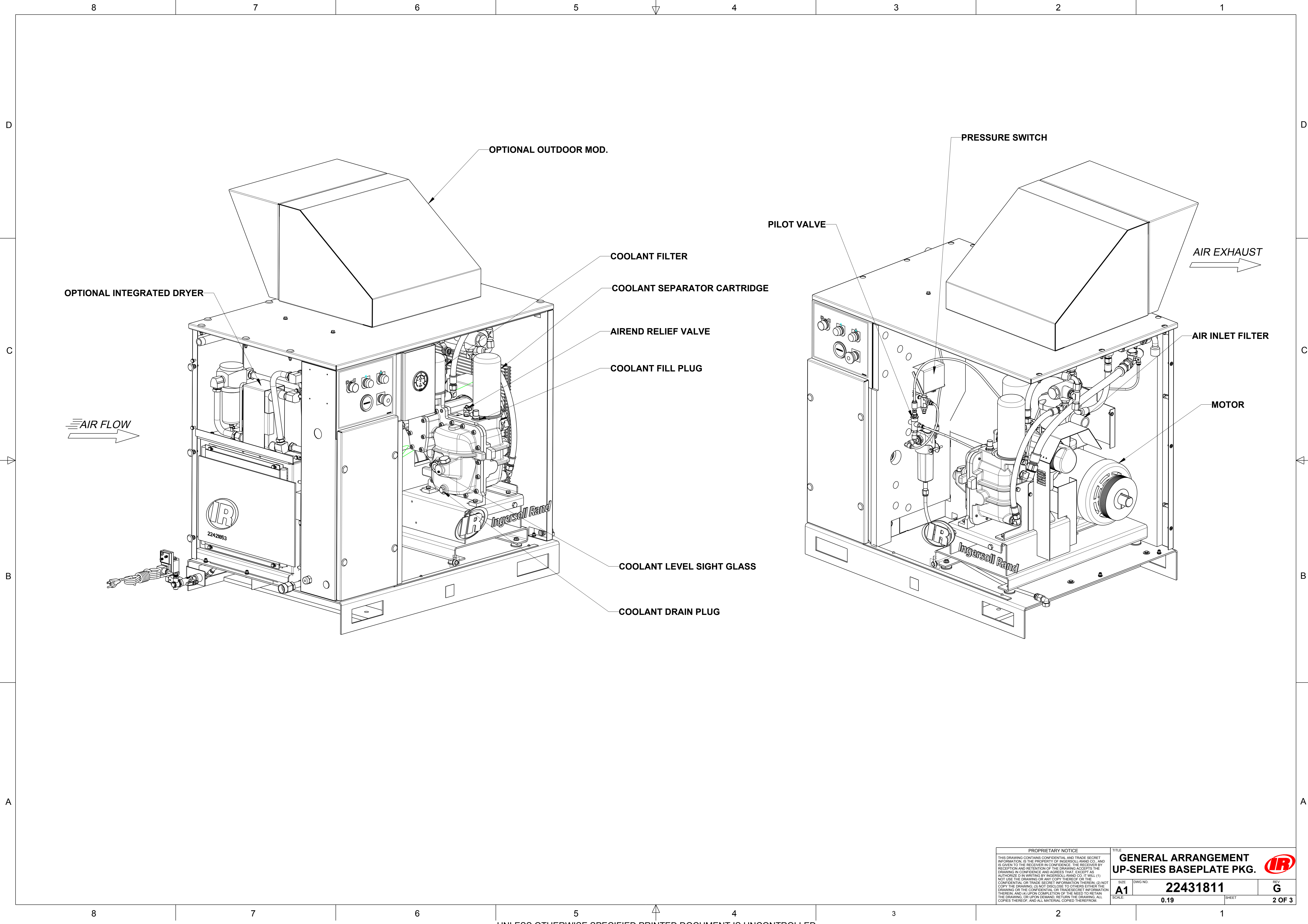
NOTES :

1. FOUNDATION OR FLOOR MUST BE LEVEL AND SUPPORT ALL MOUNTING BOLT LOCATIONS EQUALLY. IF NECESSARY, SHIM OR GROUT THE FOURTH BOLT LOCATION.
2. FOUNDATION BOLTS SHOULD PROJECT THRU NUTS A MINIMUM OF 13mm [.50"] TO ALLOW FOR LEVELING.
3. ALLOW A MINIMUM CLEARANCE OF 1100mm [42"] ON THE FRONT AND 920mm [36"] ON THE TOP, LEFT, RIGHT, AND REAR OF THE PACKAGE FOR PROPER AIR CIRCULATION AND SERVICEABILITY.
4. APPROXIMATE PACKAGE WEIGHT: 298 KG. [655 LBS.].

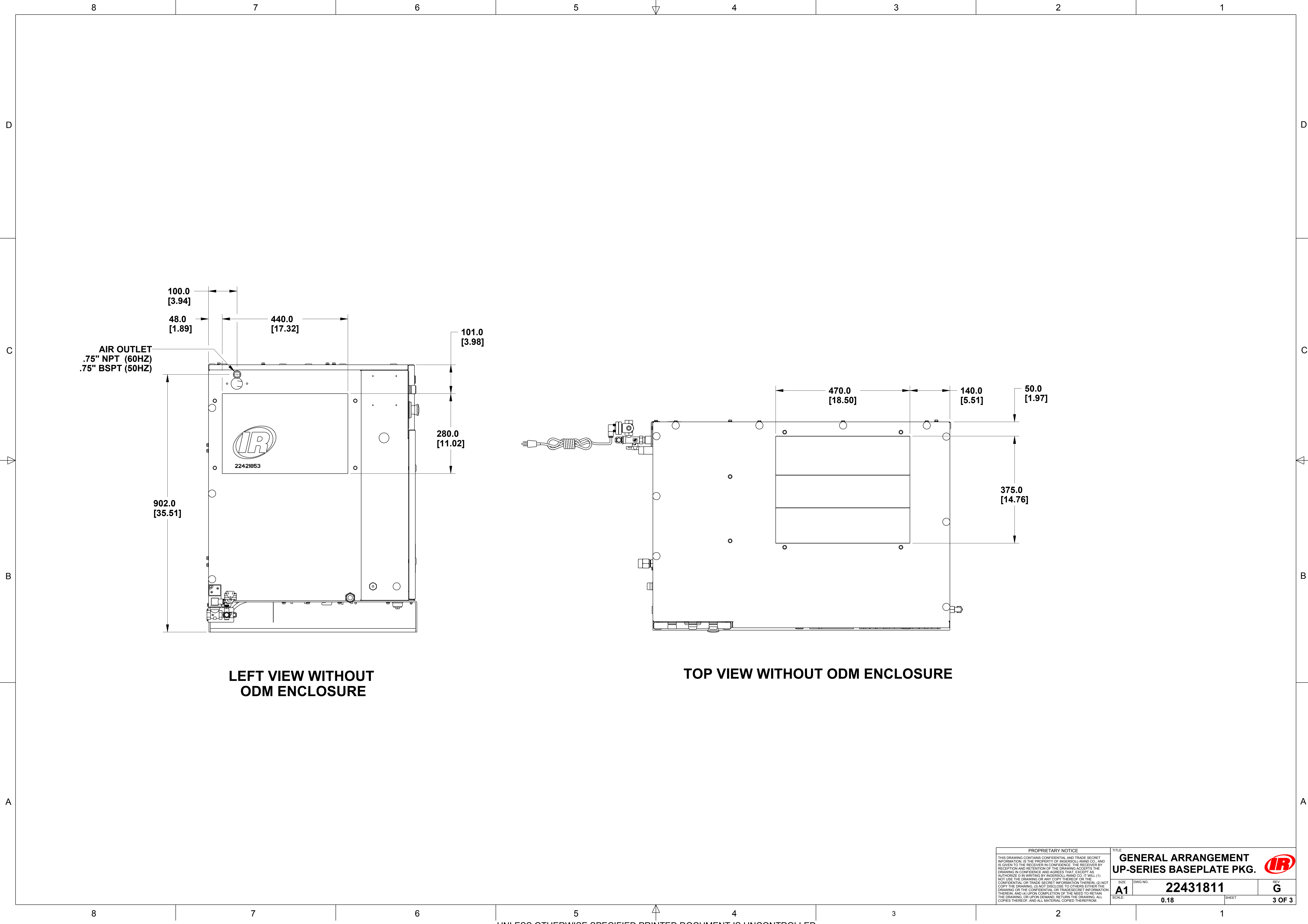
REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APP'D
	A	71433	ORIGINAL RELEASE	2004JUN28	VIJAY	B.WISE
	B	73832	ADD THIRD SHEET, UPDATED FORMAT ADD OPTIONAL OUTDOOR MOD. ADD CONTROL AIR CONDENSATE OUTLET ADD REVISION BLOCK	2006NOV30	M.CAIN	C.FRAZIER
1-A7 1-D1 1-C4 1-B8 1-B6 2-C7 3-C8	C	76632	ADDED INCOMING POWER DIM'S: 70.9 AND 160.0 ADDED DISCHARGE TUBE OUTLET AND LOCATING DIMS: 233.5 AND 130.0. MOVED REVISION TABLE TO SHEET 1. ADDED DIMENSION 1120.0 [44.09] WITH OPTIONAL OUTDOOR MOD. ADDED DIMENSION 936.0 [36.85]. ADDED NOTE: OPTIONAL INTGERATED DRYER PRE-FILTER AND LOUVER. UPDATED VIEW TO SHOW OPTIONAL INTEGRATED DRYER. ADDED AIR OUTLET DIM'S: 100.5 AND 902.0 UPDATED FORMAT	2007OCT22	R.REDMOND W.SORAH	C.FRAZIER
1-A7	D	77114	AIR OUTLET W/DRYER DIM 120.35 WAS 130.00 ADDED NOTE FOR AIR OUTLET W/DRYER	2008MAY07	W.SORAH	C.FRAZIER
	E	77147	UPDATED ALL VIEWS TO CURRENT CONFIGERATION	2008DEC19	W.SORAH	C.FRAZIER
1-B4 1-A4	F	78580	UPDATED ALL VIEWS TO CURRENT CONFIGURATION LOGO DECAL 23038466 WAS 22913032. FORKLIFT DECAL 23548985 WAS 93171262	2010APR09	H.AVINASH	C.FRAZIER
2-C2	G	78494	UPDATED VIEW OF PRESSURE SWITCH	2010JUN04	R. REDMON	C.FRAZIER



GENERAL ARRANGEMENT TOLERANCES		DO NOT SCALE DRAWING DRAWING CONFORMS TO ASME Y14.5M - 1994		THIRD ANGLE PROJECTION		TITLE	
ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]		CAD GENERATED DRAWING. NO MANUAL REVISIONS ALLOWED		DRAWN VIJAY	DATE 2004JUN28	 GENERAL ARRANGEMENT UP-SERIES BASEPLATE PKG.	
UNSPECIFIED TOLERANCES:		UNLESS OTHERWISE SPECIFIED: - REMOVE ALL BURRS AND SHARP CORNERS - WELD SYMBOLS TO BE IN ACCORDANCE WITH ANSI/AWS A2.4		CHECKED G.HALLMAN	DATE 2004JUN28		
WHOLE : ±13.0[.50] .X : ±6.0[.25] ANGLES : ±1°		COPYRIGHT © 2010 INGERSOLL-RAND COMPANY ALL RIGHTS RESERVED		APPROVED S.KUMAR B. WISE	DATE 2004JUN28 2004JUN28	SIZE A1	ESTIMATED WEIGHT (KG UNLESS OTHERWISE SPECIFIED) 406.6
Ingersoll-Rand Industrial Technologies						SCALE: 0.18	DWG NO. 22431811
						UNIT: UP-SERIES 5-15HP	REV G
						SHEET 1 OF 3	



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SIZE	DWG NO.	REV	
A1	22431811	G	
SCALE:	0.19	SHEET	2 OF 3



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		UP-SERIES BASEPLATE PKG.	
		SIZE	DWG NO.
		A1	22431811
SCALE:		0.18	SHEET
			3 OF 3

