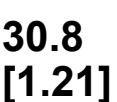
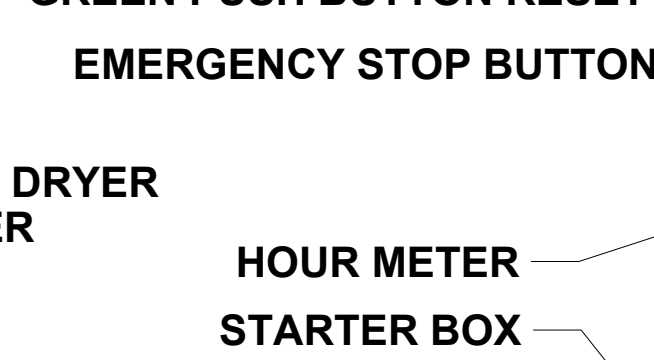
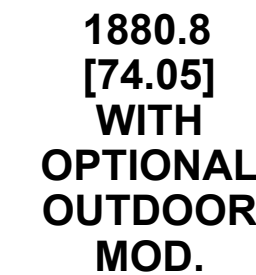
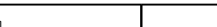
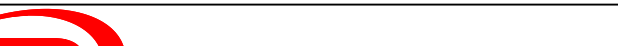

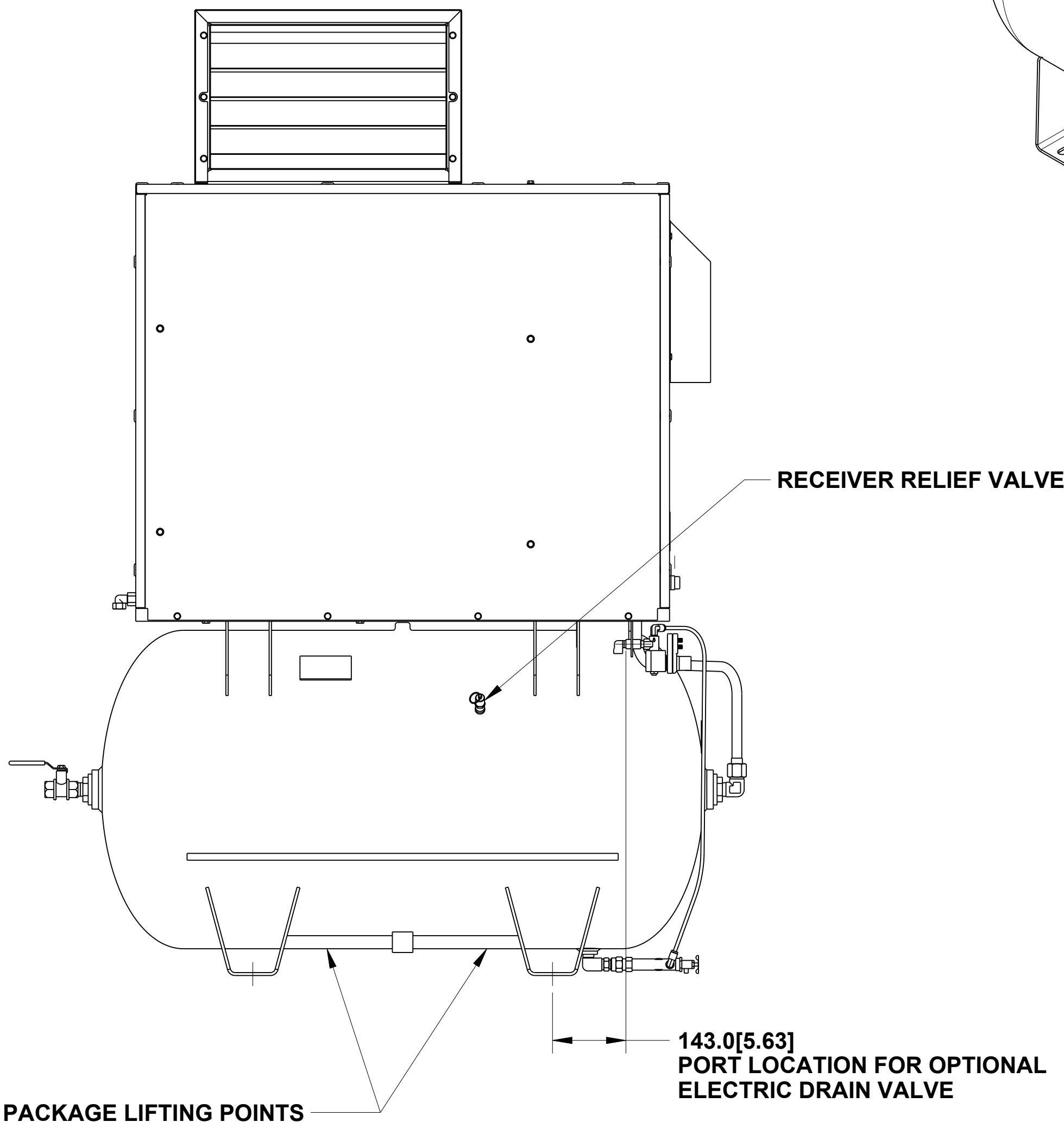
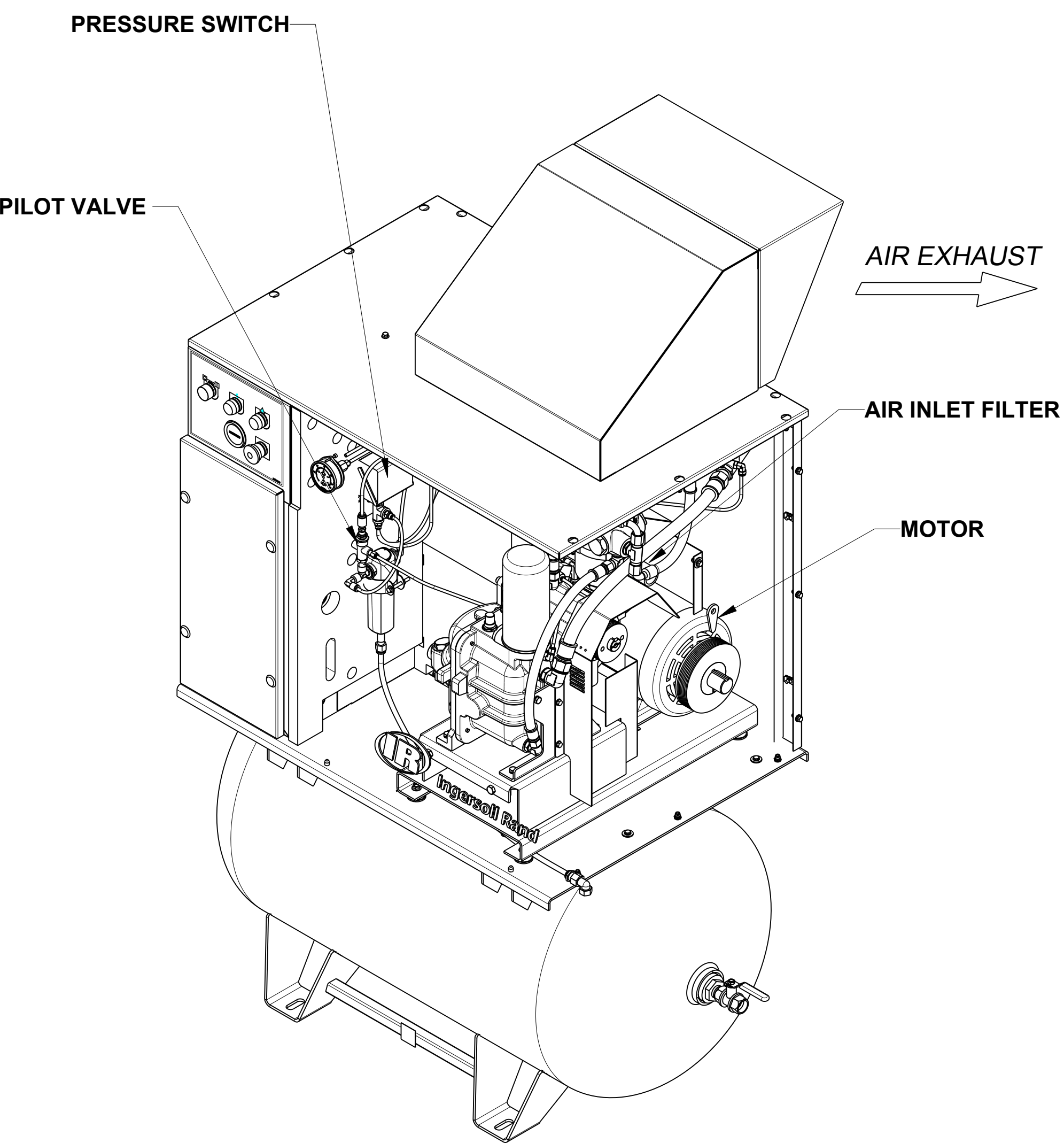
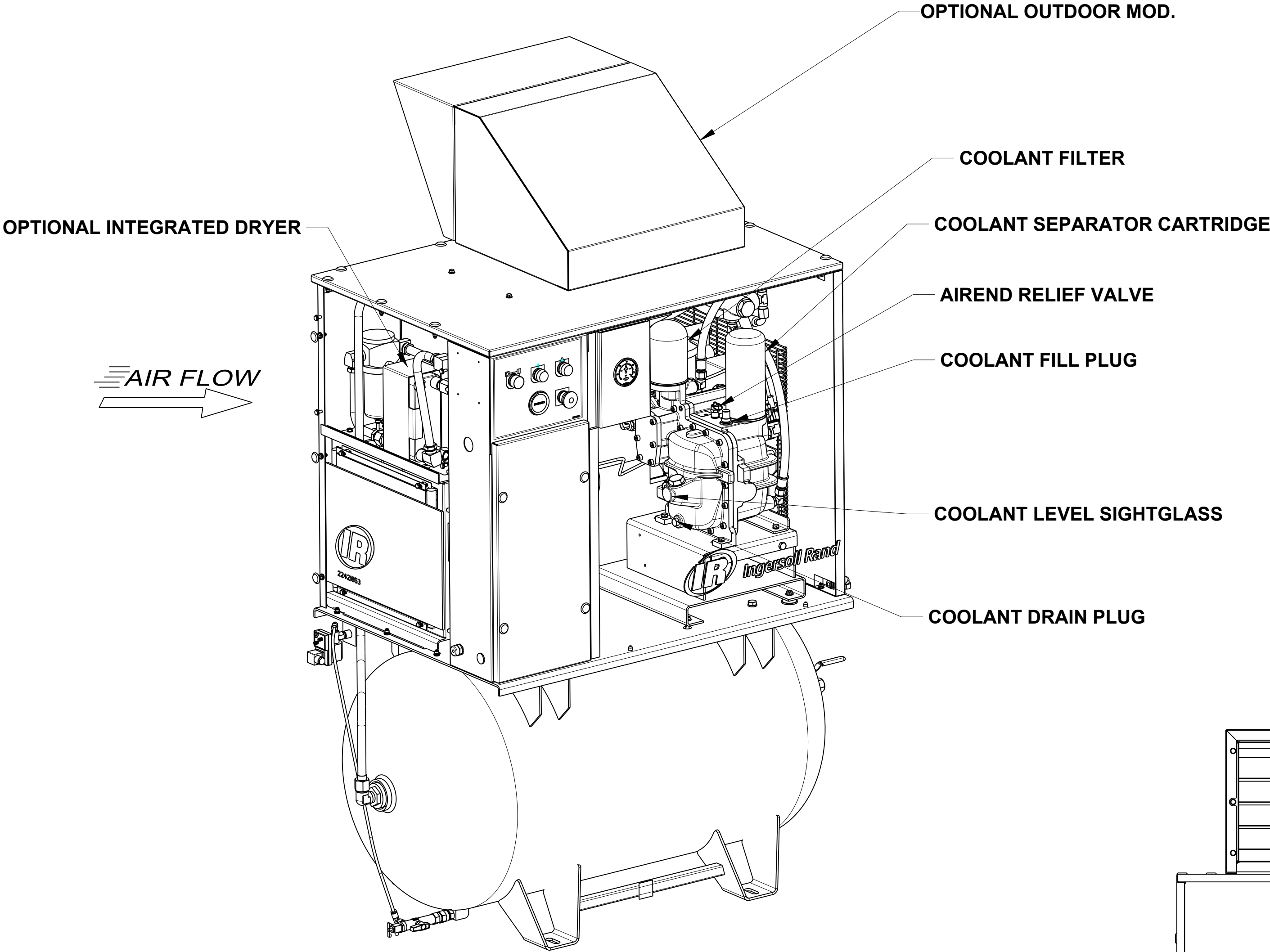


- 1. FOUNDATION OR FLOOR MUST BE LEVEL AND SUPPORT ALL FEET EQUALLY. IF NECESSARY, SHIM OR GROUT THE FOURTH FOOT.**
- 2. FOUNDATION BOLTS SHOULD PROJECT THRU NUTS A MINIMUM OF 13mm [.50"] TO ALLOW FOR LEVELING.**
- 3. ALLOW A MINIMUM CLEARANCE OF 1100mm [42"] ON THE FRONT AND 920mm [36"] ON THE TOP, LEFT, RIGHT, AND REAR OF THE PACKAGE FOR PROPER AIR CIRCULATION AND SERVICEABILITY.**
- 4. APPROXIMATE PACKAGE WEIGHT: 420 KG. [925 LBS.].**
- 5. THIS OPTION WILL BE FOR HIGH PRESSURE APPLICATIONS - 200 PS**

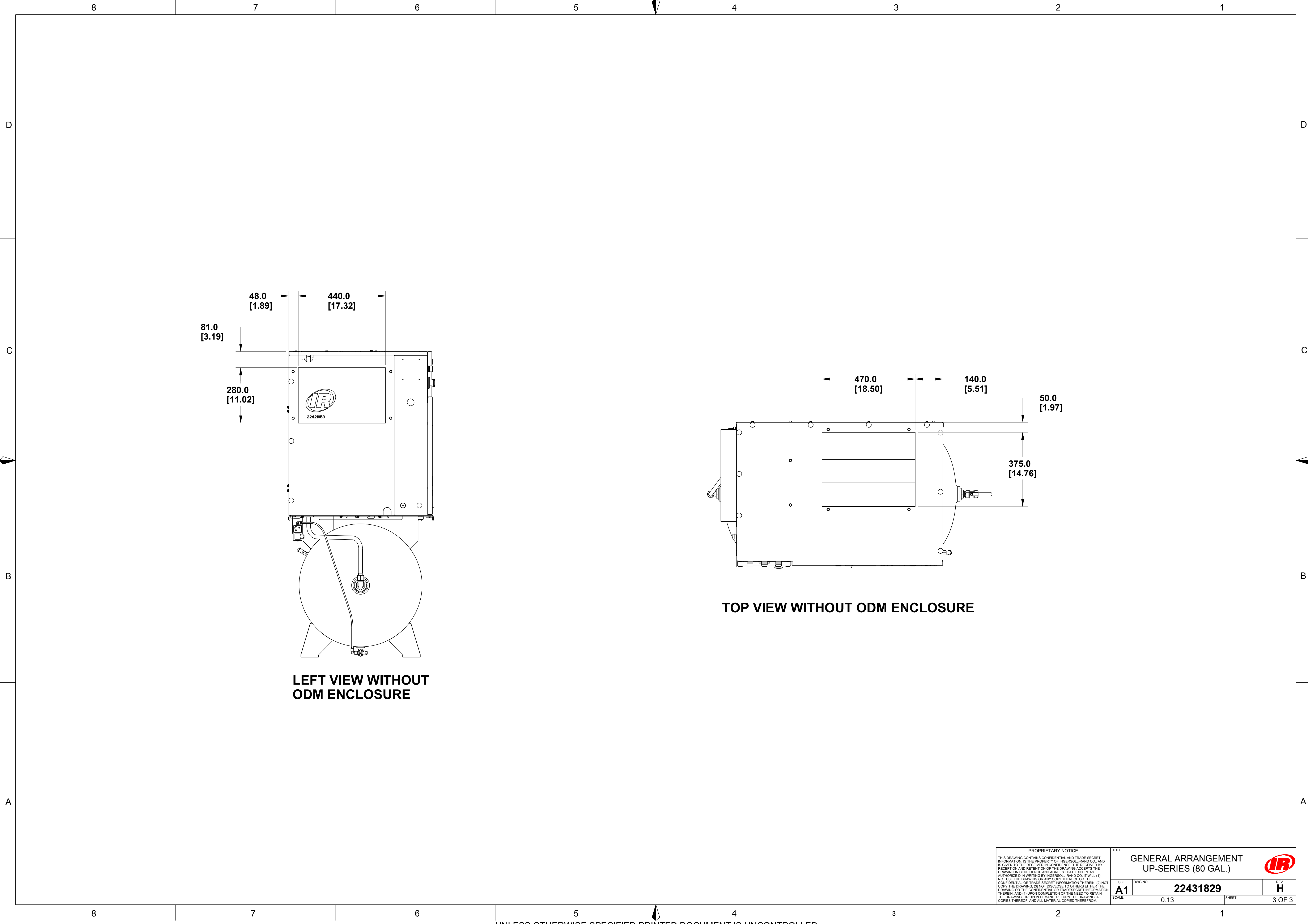


REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APP'D
	A	71433	ORIGINAL RELEASE	2004JUN28	MGP	B.WISE
	B	73832	ADD CONTROL AIR CONDENSATE OUTLET ADD REVISION BLOCK, UPDATED FORMAT	2006NOV30	M.CAIN	C.FRAZIER
1-B5	C	74318	I-R LOGO DECAL 23038474 WAS 22050611	2007FEB17	ISB/NH	K.WHITESELL
1-B7 1-C8 2-C7	D	76570	ADDED INCOMING POWER DIM'S: 70.9 AND 764.8 ADDED AREA AND NOTE: OPTIONAL INTEGRATED DRYER PRE-FILTER AND LOUVER. REMOVED NOTE: .75" NPT 60HZ, .75" BSPT 50HZ ADDED OPTIONAL OUTDOOR MOD UPDATED VIEW TO SHOW OPTIONAL INTEGRATED DRYER ADDED SHEET 3	2007OCT22	R.REDMOND W.SORAH	C.FRAZIER
	E	77147	UPDATED ALL VIEWS TO CURRENT CONFIGURATION	2008DEC19	W.SORAH	C.FRAZIER
1-B4 1-B4 1-B4	F	78580	UPDATED ALL VIEWS TO CURRENT CONFIGURATION REMOVED LOGO DECAL 22913032. LOGO DECAL 23038466 WAS 22435713. FORKLIFT DECAL 23548985 WAS 93171262	2010APR12	H.AVINASH	C.FRAZIER
2-C2	G	78494	UPDATED VIEW OF PRESSURE SWITCH	2010JUN04	R. REDMON	C.FRAZIER
1-D8 3-C7	H	81405	UPDATED THE DRAWING TO LATEST FORMAT. ADDED NOTE 5. DIM 81.0 [3.19] WAS 101.0 [3.98].	2013MAR05	C.NAGARAJA	J.BALLARD

STANDARD TOLERANCES		WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS.		DO NOT SCALE DRAWING DRAWING CONFORMS TO ASME Y14.5M - 1994		 THIRD ANGLE PROJECTION			
ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]		PROPRIETARY NOTICE		CAD GENERATED DRAWING, NO MANUAL REVISIONS ALLOWED		DRAWN _____ DATE _____ MGP _____ 2004JUN28 CHECKED _____ DATE _____ S.KUMAR _____ 2004JUN28 APPROVED _____ DATE _____ B.WISE _____ 2004JUN28		TITLE	
UNSPECIFIED TOLERANCES:		THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF INGERSOLL-RAND CO., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING AGREES TO THE DRAWING IN CONFIDENCE AND AGREES THAT EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO. IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		UNLESS OTHERWISE SPECIFIED: - REMOVE ALL BURRS AND SHARP CORNERS - WELD SYMBOLS TO BE IN ACCORDANCE WITH ANSI/AWS A2.4		DRAWING TYPE General Arrangement Drawing		 GENERAL ARRANGEMENT UP-SERIES (80 GAL.)	
WHOLE : ± 1 ONE PLACE (X) : ± 0.5 TWO PLACE (XX) : ± 0.25 ANGLES (X) : ± 1°				COPYRIGHT © 2013 Ingersoll Rand ALL RIGHTS RESERVED		DRAWING NO.		REV	
Ingersoll-Rand Industrial Technologies						SIZE: A1 SCALE: 0.125		ESTIMATED WEIGHT (KG UNLESS OTHERWISE SPECIFIED) 22431829 SEE NOTE 4	
						UNIT: UP-SERIES		SHEET 1 OF 3	



PROPRIETARY NOTICE		TITLE	
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		SIZE A1	DWG NO. 22431829
		SCALE 0.13	REV H
		SHEET 2 OF 3	



PROPRIETARY NOTICE		TITLE	
<small>THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF INGERSOLL-RAND CO., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO., IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.</small>		GENERAL ARRANGEMENT UP-SERIES (80 GAL.)	
		SIZE	REV
		A1	H
		DWG NO. 22431829	SHEET 3 OF 3
SCALE: 0.13			